

COMPANY PROFILE

THE ANUP ENGINEERING LIMITED







ISO 9001 : 2015 CERTIFIED ISO 14001 : 2015 CERTIFIED ISO 45001 : 2018 CERTIFIED



ASME 'U', 'U2', 'S', 'R' STAMP AUTHORIZATION

REGISTERED OFFICE & WORKS

BEHIND 66 KV ELECTRIC SUB STATION, ODHAV ROAD,

AHMEDABAD - 382 415

GUJARAT, INDIA

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1. ABOUT THE ANUP ENGINEERING LIMITED

The Anup Engineering Limited started with a modest beginning in year 1962, ANUP evolved into a major player in heavy fabrication industry. ANUP pioneered many process and products during its journey of close to 6 decades.

ANUP is an ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 compliant company accredited with ASME Certification of U, U2, S and R Stamps and NB Registration along with workshop & laboratory duly IBR approved.

ANUP is one of the pioneers to set-up dish end manufacturing facility way back in seventies.

During its journey, ANUP can proudly boast of supplying process equipment to nearly all major projects in oil & gas, fertilizer, power, chemical & petrochemical sectors in India and worldwide.

ANUP is listed on India's most important stock exchanges National Stock Exchange (NSE) & Bombay Stock Exchange (BSE) as a separate entity (Lalbhai Group Companies).

ANUP has been rated CARE A+ with stable outlook (Single A Plus) for its long term bank facilities. It has been rated CARE A1+ for its Short Term bank facilities. This is top notch CARE ratings provided with stable outlook provided to any company.

Never to rest on its laurel, ANUP has left its imprint not only on ground but in outer space as well with components supplied for many space expeditions.



2. PRODUCT RANGE





















3. Metallurgy

• Exotic/Special Grades:

- Cobalt Alloy
- > Titanium Gr. 1 / 2 / 16
- > 254 SMo (6% Mo)
- > Alloy 600, 625, 693, 825
- > SS 904/904L
- ➤ Hastelloy C 22 / 276
- ➤ Alloy 28
- > Cupro Nickle 70:30 / 90:10
- Monel 400
- ➤ SS310 LMo

• Stainless Steel Grades:

- Austenitic: 304/L, 316/L, 321, 347/H
- ➤ Super Austenitic: 317/L, 310/L
- Duplex: 31803/32205, 32304 (LDX), 32750 (SDSS)
- Martensitic: 405, 410S
- > Ferrite: 439

• Low Alloy Steel Grades:

- > 2.25 Cr 1 Mo
- > 1.25 Cr 0.5 Mo
- > 5 Cr 0.5 Mo
- ➤ C 0.5 Mo
- > 3.5% Ni
- ➤ H T Steel

Carbon Steel Grades:

- Boiler Quality
- ➤ HIC
- ➤ NACE
- ▶ LTCS



• Combinations with Clad:

- CS + Austenitic/Super Austenitic SS Clad (304/L, 316/L, 321, 347/H, 317/L)
- > CS + Duplexes (31803/32205, 32304, 32750)
- CS + Martensitic SS Clad (410/S)
- > CS + Monel 400
- > CS + 25Cr-22Ni-2Mo
- > CS + Alloy 625
- CS + Titanium Gr 1
- ➤ CS + 6% Moly
- CS + Naval Brass
- CS + Cu:Ni
- LAS + Austenitic SS Clad (304/L, 316/L, 321, 347)
- LAS + Duplexes (31803/32205, 32304, 32750)
- > LAS + Alloy 625
- > SS + Duplex (31803/32205)
- ➤ SS + 6% Moly
- > SS + Titanium Gr 2



4. FACILITIES / INFRASTRUCTURE



- Overall Area 45,000 m²
- Covered Area Under Hook 23,000 m²
- 8 Heavy Fabrication Bays
- 2 Light Fabrication Bays
- Clean Room for Exotic Material Equipment (under construction)
- Main Stores
- Testing Laboratory
- Plate Yard
- Machine Shop
- Dishing Shop
- 2 Blasting Enclosures Equipped with Recycling Unit
- Painting Enclosure
- 3 Heat Treatment Furnaces
- Scrap Yard



5. MANUFACTURING / DIMENSIONAL CAPABILITIES

PRESSURE VESSELS / COLUMNS / REACTORS:

Diameter : 7000 mm *

Height/Length : 100 m fabrication length

Thickness : 200 mm **

Weight : Up to 500 MT per equipment

* Higher diameter equipment can be offered on case to case basis

** Higher thickness also offered on case to case basis

SHELL & TUBE HEAT EXCHANGERS:

Tube sheet Thickness: Up to 1500 mm

Tube OD : Up to 80 mm

Weight : Up to 500 MT per equipment

Type : All TEMA Types, Helixchanger and Embaffle

DISHED ENDS:

Thickness : Up to 50 mm

Diameter : Up to 5.5 m



6. DESIGN & ENGINEERING RESOURCES

Software:

Thermal Design - HTRI with Xist & X Vib 8.2

• FEA & Fatigue Analysis - ANSYS Mechanical Pro 2021 R2

FEA - NozzlePRO Version 15 (2021)

Mechanical Design - PV Elite 2022 (V24)

Mechanical Design - AutoPIPE (Microprotol) 2019

• 3-D Modelling - Inventor (PDS) 2022

• 3-D Modelling - 3D PV 2018

Drafting - AutoCAD 2022

Codes & Standards:

- American Society of Mechanical Engineers (ASME)
- EN 13445
- PD 5500
- American Society of Testing Materials (ASTM)
- Tubular Exchanger Manufacturers Association (TEMA)
- Expansion Joints Manufacturers Association (EJMA)
- ANSI
- American Welding Society (AWS)
- Indian Standard (IS)
- Pressure Equipment Directive (PED) / CE Marking
- GOST / TR CU (Russia)
- SANS 347 (South Africa)
- MOM (Singapore)
- DOSH (Malaysia)
- ARH (Algeria)
- Indian Boiler Regulations (IBR)
- SMPV Rules (For Explosive Applications)
- Gas Cylinder Rules (For Explosive Application)



7. INSPECTION AGENCIES

- Lloyds Register Asia
- Bureau Veritas
- TUV Nord
- TUV Rhineland
- TUV SUD
- Det Norske Veritsa
- Engineers India Limited
- Project Development India Limited
- Certification of Engineers India Limited
- Chief Inspector of Boilers & Smoke Nuisances
- Chief Controller of Explosives (Nagpur)
- SGS India Private Limited
- RINA
- VELOCI





8. COMMERCIAL DETAILS

Name of the Company THE ANUP ENGINEERING LTD.

Turn Over 2021-22- INR 292.78 Crore

2020-21- INR 282.86 Crore 2019-20 - INR 249.52 Crore

Group Lalbhai Group

Chief Executive Officer Mr. Reginaldo Dsouza

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